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Introduction! We suggest all users and operators to read this press brake operation manual carefully before using this press brake machine.. This operation manual is designed for specialized and qualified personnel. It comes completes with diagrams and all the documentation necessary to lift, move and place the machine and instructions for the safe use and maintenance.

Press Brake Operation Manual (2020 Updated) | MachineMfg

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Press Brakes — Cincinnati Incorporated

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Cincinnati Incorporated

Brake Press Make: Cincinnati Model: 34 Series / Size: 34 x 14' (listed on manual) Serial No.: 32095 Date of Manufacture: 12 / 1963 (sold to Powder River) Electrics: 440 Volt / 3 Phase / 60 Cycle Motor: 40 HP

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The controller should display the current value of the position. Then the press brakes can be operated normally. Solutions: Increase the data in the controller of the CNC press brake machine for 5mm on the original basis, then enter into manual mode, manual down, the system will automatically correct the location and return to normal work.

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